

# Work Order ID 124036

September-08-14 11:01:09 AM

**\*124036\***

Page 1

Item ID: D119-646-211 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube with Run-On Landing Wearplates LH  
 Start Date: 9/08/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 9/09/14 Req'd Qty: 1.00 **\*1\*** Customer:

## Reference:

Approvals: Process Plan [Signature] Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D119-646	B								DAS 38 9-89
100	Document Control	0.00							
<b>*100*</b>									
DC	Memo	0.00							SEP 09 2014
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D119-646-211 CHG004								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							DAS 06 9-89
Packaging									SEP 09 2014
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							DAS 38 9-89
Quality Control									SEP 09 2014

**B117604LH**

# Work Order ID 124036

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Item ID: D119-646-211 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube with Run-On Landing Wearplates LH  
 Start Date: 9/08/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 9/09/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-646-211								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
06  
9-09

SEP 09 2014

MLJ 1409 09  
MLJ 1409 09

# Picklist Print

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP RevA: New issue DD verified by:EC  
12.09.12 as per ECN12-644 DD verf:JLM IPP Rev:B  
raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:C 12.11.05  
chg004 (ECN 13-534) DD verf:JLM IPP REV:D 13.03.20 raise to

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241	<del>DAS</del> <b>38</b> 9-89	Manufactured	No			110	Each	0.0000	1	1	117604		
<b>*D119-646-241*</b>									**	<del>124036</del>		<del>DAS</del> <b>86</b> 9-89	
Replacement Skidtube with Run-On Wearplates (Fits LH or RH)													
D119-646-311	<del>DAS</del> <b>38</b> 9-89	Manufactured	No			110	Each	3.0000	1	1			
<b>*D119-646-311*</b>									**				<del>DAS</del> <b>86</b> 9-89
Ground Handling													

## Location Loc Qty Loc Code

PKG012

1

101768

1

PKG013

2

113806

1

122354

1

D3883-1

~~DAS~~  
**38**  
9-89

Manufactured

No

110

Each

14.0000

2

**\*D3883-1\***

Saddle, Outboard LH

\*\*

~~DAS~~  
**86**  
9-89

SEP 09 2014

## Location

## Loc Qty

## Loc Code

ST398

14

101055

2

113812

2

117615

6

122705

4

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

D3884-1	DAS 38 9-89	Manufactured	No	110	Each	14.0000	2	2	DAS 06 9-89
<b>*D3884-1*</b>									
Saddle, Inboard LH									

**\*\***

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST398	14	
101517	2	
110892	2	
117617	6	
122514	4	

2

D2652	DAS 38 9-89	Manufactured	No	110	Each	970.0000	16	16	DAS 06 9-89
<b>*D2652*</b>									
Bushing									

**\*\***

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	44	
31985	44	
ST009	926	
112510	16	
113196	16	
115133	269	
120480	2	
121634	223	
121962	200	
123711	200	

16

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

AN3C50A

**DAS**  
**38**  
**9-89**

Purchased No

110 Each 139.0000 8 8

**\*AN3C50A\***

Bolt

**\*\***

**DAS**  
**06**  
**9-89**

Location

Loc Qty

Loc Code

ST346

47

M129692

47

ST354

17

125606

1

126007

16

ST514

75

M128491

75

8

AN4C6A

**DAS**  
**38**  
**9-89**

Purchased No

110 Each 320.0000 12 12

**\*AN4C6A\***

Bolt

**\*\***

**DAS**  
**06**  
**9-89**

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST355

54

128324

12

m125709

42

ST517C

252

m128403

252

12

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

MS21250-05-006

Purchased

No

110

Each

112.0000

8

8

**\*MS21250-05-006\***

**DAS**  
**38**  
**9-89**

**\*\***

**DAS**

BOLT

**06**

**9-89**

Location

Loc Qty

Loc Code

FG

10

124291

10

ST300

60

M129795

60

ST506

42

124751

16

M128431

1

M128606

25

NAS1149C0332R

Purchased

No

110

Each

3,661.000

8

8

**\*NAS1149C0332R\***

**DAS**  
**38**  
**9-89**

**\*\***

**DAS**

WASHER

**06**

**9-89**

Location

Loc Qty

Loc Code

CA

83

m129682

83

ST278

3578

122063

41

125654

601

m126319

61

m127306

2500

m127410

75

m127831

34

m128591

83

m129499

183

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

1,832.000

24

24

**\*NAS1149C0432R\***

DAS  
38  
9-89

**\*\***

DAS  
06  
9-89

WASHER

## Location

## Loc Qty

## Loc Code

ST278

1832

119124

6

121255

2

122441

5

m125807

1139

m126221

680

110

Each

467.0000

8

8

NAS1149C0532R

Purchased

No

**\*NAS1149C0532R\***

DAS  
38  
9-89

**\*\***

DAS  
06  
9-89

WASHER

## Location

## Loc Qty

## Loc Code

ST277

467

116513

55

126319

16

m128537

396

110

Each

691.0000

8

8

MS21043-3

Purchased

No

**\*MS21043-3\***

DAS  
38  
9-89

**\*\***

DAS  
06  
9-89

Nut

## Location

## Loc Qty

## Loc Code

FG

80

103691

80

GA

496

m130186

496

ST306

115

m126741

8

m128398

54

m129472

1

m129521

52

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

**DAS**  
**38**  
Purchased  
**9-89**

No

110

Each

2,690.000

13

13

**\*MS21043-4\***

**\*\***

**DAS**  
**08**  
**9-89**

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST306

2650

m127255

13

m128300

69

m128429

57

m128798

1400

m128818

1111

13

D2712

Manufactured

No

110

Each

657.0000

12

12

**\*D2712\***

**DAS**  
**38**  
**9-89**

**\*\***

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST009

607

101775

17

107365

2

108882

1

113205

12

113809

75

115155

250

121858

250

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**DAS**  
**08**  
**9-89**

12



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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

D3672-7

**DAS**  
**38**  
**9-89**

Manufactured No

110

Each

956.0000

24

24

**\*D3672-7\***

Washer, Phenolic

**\*\***

**DAS**  
**86**  
**9-89**

Location

Loc Qty

Loc Code

FG

25

93370

25

ST055

931

103641

26

111568

211

113195

178

120476

500

83501

16

24

D3672-3

Manufactured No

110

Each

1,041.000

24

24

**\*D3672-3\***

Washer, Phenolic

**\*\***

**DAS**  
**86**  
**9-89**

Location

Loc Qty

Loc Code

FG

111

84432

11

89273

100

ST055

930

107316

19

110251

32

112455

183

113746

188

121577

500

89273

7

93925

1

24

SEP 09 2014

**DAS**  
**38**  
**9-89**

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

D3407-041

Manufactured No

110

Each

21.0000

1

1

**\*D3407-041\***

DAS  
38  
9-89

\*\*

SEP 09 2014

Tow Ring

DAS  
06  
9-89

Location

Loc Qty

Loc Code

st530

21

107840

3

109405

1

~~110069~~

1

115606

9

119184

2

121429

2

122899

3

D3417-5

Manufactured No

110

Each

81.0000

1

1

**\*D3417-5\***

DAS  
38  
9-89

\*\*

SEP 09 2014

Washer

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST038

81

106851

1

109747

1

109907

25

118983

26

119575

9

120433

10

121092

9

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Work Order ID: 124036

**\*124036\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 9/08/14

Required Date: 9/09/14

Start Qty: 1.00

Required Qty: 1.00

D3456-1  
Washer  
DAS  
38  
9-89  
Manufactured No

**\*D3456-1\***

110 Each 194.0000 1 1

**\*\***

DAS  
06  
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	7	
25701	7	
ST040	187	
107629	2	
113126	2	
115051	83	
121045	100	

D3417-7  
Washer  
DAS  
38  
9-89  
Manufactured No

**\*D3417-7\***

110 Each 29.0000 1 1

**\*\***

SEP 09 2014

DAS  
06  
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST038	29	
102368	27	
91553	2	

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Work Order ID: 110466

\*110466\*

Parent Item: D119-646-211

\*D119-646-211\*

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP RevA: New issue DD verified by:EC

IPP Rev:B

12.09.12 as per ECN12-644 DD verf:JLM

IPP REV:C 12.11.05

raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:D

13.03.20 raise to

chg004 (ECN 13-534) DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241	<del>D119-646-241</del>	Manufactured	No			110	Each	0.0000	1	1			DAS 31 9-89
Replacement Skidtube with Run-On Wearplates (Fits LH or RH)													
D119-646-311		Manufactured	No			110	Each	4.0000	1	1			DAS 31 9-89
Ground Handling													
DAS 6 9-89					<u>Location</u> PKG013			<u>Loc Qty</u> 4		<u>Loc Code</u>		DAS 28 9-89	DAS 31 9-89
					101048			1					
					101768			3					
D3883-1		Manufactured	No			110	Each	10.0000	2	2			DAS 28 9-89
Saddle, Outboard LH													
DAS 6 9-89					<u>Location</u> ST439A			<u>Loc Qty</u> 10		<u>Loc Code</u>		DAS 28 9-89	DAS 31 9-89
					101055			9					
					105145			1					
D3884-1		Manufactured	No			110	Each	7.0000	2	2			DAS 28 9-89
Saddle, Inboard LH													
DAS 6 9-89					<u>Location</u> ST439A			<u>Loc Qty</u> 7		<u>Loc Code</u>		DAS 28 9-89	DAS 31 9-89
					101517			5					
					105146			2					

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Work Order ID: 110466

**\*110466\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

703.0000

16

16

**\*D2652\***

Bushing

**\*\***

DAS

28

9-89

14-02-21

DAS

6

9-89

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST014

659

102204

59

103022

198

103642

201

103643

201

112510

DAS

31

9-89

AN3C50A

Purchased

No

110

Each

131.0000

8

8

**\*AN3C50A\***

Bolt

**\*\***

DAS

28

9-89

DAS

6

9-89

## Location

## Loc Qty

## Loc Code

ST512

131

M126007

131

110

Each

413.0000

12

12

AN4C6A

Purchased

No

**\*AN4C6A\***

Bolt

**\*\***

DAS

28

9-89

DAS

31

9-89

## Location

## Loc Qty

## Loc Code

FG

14

103344

4

121657

10

ST355

399

m125709

399

124

DAS

31

9-89

DAS

6

9-89

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Work Order ID: 110466

\*110466\*

Parent Item: D119-646-211

\*D119-646-211\*

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

MS21250-05-006

Purchased

No

110

Each

91.0000

8

8

DAS

28

9-89

14-02-21

\*MS21250-05-006\*

BOLT

\*\*

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

5

124291

5

ST320

11

125388

11

st507

75

124751

75

110

Each

9,547.000

8

\*\*

DAS

31

9-89

NAS1149C0332R

Purchased

No

\*NAS1149C0332R\*

WASHER

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

1277

125654

1277

st510

8270

m126319

2770

m127306

2500

m127410

3000

127831

DAS

28

9-89

DAS

31

9-89

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Work Order ID: 110466

**\*110466\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

5,372.000

24

24

**\*NAS1149C0432R\***

WASHER

★★

DAS

28

9-89

14-02-21

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

GA

2093

m125807

2093

ST292

68

119124

6

121255

7

121825

8

122441

55

ST510a

3211

m126221

3211

110

Each

456.0000

8

8

NAS1149C0532R

Purchased

No

**\*NAS1149C0532R\***

WASHER

★★

DAS

28

9-89

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

GA

55

116513

55

ST292

401

m126319

401

110

Each

947.0000

8

8

MS21043-3

Purchased

No

**\*MS21043-3\***

Nut

★★

DAS

28

9-89

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

FG

80

103691

80

GA

13

m126741

13

ST315

854

124555

92

m126741

762

DAS  
31  
9-89

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Work Order ID: 110466

**\*110466\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased No

110 Each

703.0000

13 13

**\*MS21043-4\***

Nut

★★

DAS  
28  
9-89

14-02-21

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

GA

94

125807

94

ST509

569

m127255

569

110

Each

439.0000

12 12

Manufactured No

D2712

**\*D2712\***

Set Screw

★★

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

FG

50

29962

50

ST017

389

101775

245

107365

42

108882

102

110

Each

661.0000

24

Manufactured No

D3672-7

**\*D3672-7\***

Phenolic Washer

★★

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

FG

25

93370

25

ST060

636

101752

95

103641

541

DAS  
6  
2-89

DAS  
31  
9-89

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# Picklist Print

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Page 6

Work Order ID: 110466

\*110466\*

Parent Item: D119-646-211

\*D119-646-211\*

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

334.0000

24 24

\*D3672-3\*

Phenolic Washer

\*\*

DAS

28

9-89

14-02-21

Location

Loc Qty

Loc Code

FG

111

84432

11

89273

100

FP001

87

107316

87

ST061

136

93925

136

DAS  
6  
9-89

D3407-041

Manufactured No

110

Each

13.0000

1

\*D3407-041\*

Tow Ring

\*\*

DAS

28

9-89

Location

Loc Qty

Loc Code

ST444

3

107840

3

ST463

10

107954

6

108404

4

DAS  
6  
9-89

D3417-5

Manufactured No

110

Each

73.0000

1

\*D3417-5\*

Washer

\*\*

DAS

28

9-89

Location

Loc Qty

Loc Code

ST042

73

106851

52

109130

1

109747

20

DAS  
6  
9-89

DAS  
31  
9-89

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# Picklist Print

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Work Order ID: 110466

**\*110466\***

Parent Item: D119-646-211

**\*D119-646-211\***

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 12/20/13

Required Date: 1/03/14

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

139.0000

1

**\*D3456-1\***

Washer

DAS  
28  
9-89

14-02-21

\*\*

## Location

## Loc Qty

## Loc Code

FG

7

25701

7

ST046

132

103787

25

107629

17

109751

90

DAS  
6  
9-89

DAS  
31  
9-89

D3417-7

Manufactured No

110

Each

52.0000

1

**\*D3417-7\***

Washer

DAS  
28  
9-89

\*\*

## Location

## Loc Qty

## Loc Code

ST042

52

102368

45

91553

7

DAS  
6  
9-89

DAS  
31  
9-89

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